



TEMPERATURE CONTROLLER 96

VER :9801

۳سال ضمانت تعویض بدون سوال محصولات ما
از جمله حقوق تعریف شده و مسلم مشتری در شیوا امواج است
که افتخار انجام این وظیفه را داریم .



TEMPERATURE CONTROLLER 96



SCAN QR TO VIEW
THE PRODUCT

MODEL : TCD-PID
CODE : 15D1
WEIGHT : 315 gr
(96x96x115)mm
IP 30

TEMPERATURE CONTROLLER 0 .. 900



MODEL : TRB-900
CODE : 15B2
WEIGHT : 175 gr
(72x86x80) mm
IP 30

TEMPERATURE CONTROLLER -50 .. 125



MODEL : TRB-125D
CODE : 15B3
WEIGHT : 118 gr
(72x86x80) mm
IP 30



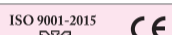
Respecting the customer is our duty

3 year no question asked guarantee under these conditions;

1-at most it should be within 3 years from the date printed on the label of the product

2-the label on the product should be safe and sound

Shiva Amvaj products in accordance with international standards
and with a 3 year no question asked guarantee are presented



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Device Introduction

Shiva Amvaj Temperature Controller 96 is capable of measuring and
controlling temperature with high accuracy using PID system and
Termocouple type K.

Features

- Two-way temperature Control of ON/OFF or PID
- Having indicators of
 - PV : real temperature
 - SV : adjusted temperature
- 5 indicators to announce
 - UP: temp increase
 - DOWN : temp decrease
 - AUTO TUNING: selecting parameters of PID controller automatically
 - RELAY : relay connection
 - ALARM : connection of Alarm relay(blinking)
- Capability to
 - Measure temp with 1°C accuracy
 - Adjust relay connection and disconnection temp in ON/OFF controller mod
 - Recognize Sensor disconnection
 - Set ALARM relay disconnection and connection band (HYSTERSIS)
 - Calibrate device based on intended reference
- Installation instruction of wiring is available on device terminals

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Technical Specifications

Supply voltage : 180-250 VAC / 50-60Hz

Temperature measurement range: -100°C .. +1350°C

Sensor type : thermocouple K

Efficiency at Temperature : -20°C.. +65°C

Humidity : 70%

Output : two 10A relays

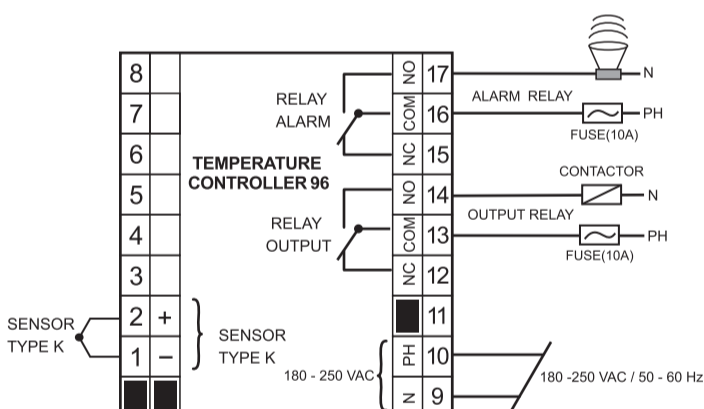
Setting

The device must be adjusted before using. Device setting includes two
categories, main setting and value setting.

- Main setting**
- 1-Device calibration (oF S)
 - 2-Operation range
 - Maximum (S-h)
 - Minimum (S-L)
 - 3-Controller type (Cont)
- Value setting**
- 1-Desired temperature (SV)
 - 2-Hysteresis (hYS)
 - 3-Alarm temperature range
 - minimum Alarm temp (RL L)
 - maximum Alarm temp (RL h)
 - 4-Alarm Hysteresis (RhYS)

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Installation Instruction



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Note3: in alarm setting step if oFF is not selected and RL L and RL h are
initialized, by exceeding temp from RL L and decreasing from RL L alarm relay
will be activated and ALARM indicator gets on. Hysteresis value setting is for
Schmitt of alarm relay disconnection.

Device utilization in AUTO TUNING mode

By choosing controller as PID it is possible to calculate PID parameters
automatically. Choosing AUTO TUNING mode is available by pressing \uparrow key
consecutively for 5sec which is accompanied with blinking of AUTO TUNING
indicator. Calculation time for PID parameters depends on control
environment and warming sections. When device is in AUTO TUNING mode, it
doesn't enter to value setting step. So hold \uparrow key for 5 seconds in order to
pause AUTO TUNING, then enter to desired setting.

Note4: if AUTO TUNING setting gets done when device is selected as a
ON/OFF controller, the device will be switched to PID automatically.

Note5: if sensor gets disconnected, PV indicator displays SEr blinking.

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Main setting

By holding down \downarrow key for 5 seconds, main parameters are adjustable based
on following steps:

- PV** oF S Adjusting OFFSET to calibrate device Change by \downarrow and \uparrow keys (-25 .. +25) **Warning:** if and values are selected how that SV will not be in new range, after exiting message will appear instead of displaying SV and SV value must be selected again.
- SV** 25 Adjusting authorized temp range. (upper bound) Change by \downarrow and \uparrow keys (-100 .. +1350)
- S-h** Adjusting authorized temp range (lower bound) Change by \downarrow and \uparrow keys (adjusted upper bound up to -100)
- S-L** Selecting controller type ON/OFF type PID type Choose by \downarrow and \uparrow keys
- Cont** ON/OFF type PID type
- Pid** Adjusting delay of connection time Change by \downarrow and \uparrow keys (0 to 99sec)
- on** Adjusting delay of disconnection time Change by \downarrow and \uparrow keys (0 to 99sec)
- oFF** Save changes and exit program
- P** P coefficient value in PID controller Change by \downarrow and \uparrow keys (0 to 100%)
- 3.8** I coefficient value in PID controller Change by \downarrow and \uparrow keys (0 to 3600)
- 1** d coefficient value in PID controller Change by \downarrow and \uparrow keys (0 to 3600)
- 321** Period time of relay when gets OFF and ON Change by \downarrow and \uparrow keys (from 1 to 120sec)
- 80** Save changes and exit program
- 10** Save changes and exit program

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Value setting

Note1: if controller type is selected PID in main setting, the items which
is marked by * are not considered in value setting step.

- Press \leftarrow key , enter to value setting step
- PV** SV Adjusting desired temp value in the range of (S-L..S-h) using \downarrow and \uparrow keys. S-L ans S-h values can be selected in main setting
- SV** 120
- * hYS** Adjusting hysteresis value in the range of (1 .. %10SV) using \downarrow and \uparrow keys SV is desired temp value
- 1**
- RL L** Adjusting temp of low alarm in the range of (-100..(SV-1)) using \downarrow and \uparrow keys. SV is desired temp value.
- 70**
- RL h** Adjusting temp of high alarm in the range of ((SV+1)..1350) using \downarrow and \uparrow keys. SV is desired temp value.
- 150**
- RhYS** Adjusting alarm hysteresis value in the range of (1..%10 Min) using \downarrow and \uparrow keys. Min is equal to each of following distances that is closer. Distance from RL L to SV Distance from SV to RL h
- 3**
- Save changes and exit program

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If RL L value and RL h value are not selected from proper range,
.ErrL and Errh messages will be displayed respectively and values
must be selected again.

Example: if desired temp is 120°C and alarm is expected to be
activated for temperatures lower than 70°C and higher than 150°C,
setting will be activated as following :
Choose SV, ALL and ALh equal to 120, 70 and 150 respectively.
Hysteresis temp and hysteresis alarm are adjustable from 1 to
12 (%10*SV=%10*120=12) and from 1°C to 3°C respectively.
Calculation of maximum bound of alarm hysteresis : the difference
between alarm temp and SV in high temp is 150-120=30 and in low
temp is 120-70=50 so minimum difference is 30°C (Min=30°C) then
%10Min=3°C
Note2: if no key is pressed for 10 seconds in setting step, device will
exit setting menu and no change is saved

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